

Work Order ID 52330

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Tuesday, September 22, 2009 3:12:24 PM

Item ID:	D2731-7	Accept		Setup	Start				
Revision ID:	B				Stop				
Item Name:	Mounting Lug								
Start Date:	9/23/2009	Start Qty: 40.00		Cust Item ID:					
Required Date:	10/9/2009	Req'd Qty: 40.00		Customer:					
Reference: _____									
Approvals:	Process Plan: <i>PL</i>	Date: <i>09-9-24</i>	Tooling:	Date:	Run	Start			
	QC: _____	Date: _____	SPC (Y/N): _____	Date: _____	Stop				
Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2731	Rev B								
100 Bandsaw Jeaspa Bandsaw	BAND SAW Memo Cut D2423 extrusion to .82"	0.00 0.00 Batch <i>43722</i> <i>mtl 09/10/24</i>				<i>40</i>	<i>0</i>		
110 HAAS 1 HAAS CNC vertical machine #1	HAAS CNC VERTICAL MACHINING #1 Memo 1-Machine as per folio D2731-7.□2-Check for crack while loading into the machine.□3-Tumble□4-Deburr any rough edges after tumbling	0.00 0.00 <i>mtl 09/10/30</i>				<i>40</i>	<i>0</i>		
120 QC Quality Control	QC2- Inspect parts off machine FAI/FAIB Memo	0.00 0.00 <i>mtl 09/10/30</i>				<i>40</i>	<i>0</i>		

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	QC:	Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 QC	QC8- Inspect parts - second check Memo	0.00	M.A 09/10/30			40	Ø		
140 HandFinish	Chemical Conversion Coat per QSI005 4.1 Memo	0.00	BL 09-11-2						
150 Powdercoat	White Gloss(Ref.4.3.5.1) per QSI005 4.3-Alum Memo	0.00	BL 02-11-2						
	START TIME: 12:00 FINISH TIME: 12:30	0.00		oven temperature: 320°					

Picklist Print

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Tuesday, September 22, 2009 3:12:23 PM

Work Order ID: 52330



Parent Item: D2731-7RevB



Parent Item Name: Mounting Lug

Start Date: 9/23/2009

Required Date: 10/9/2009

Comments:

Start Qty: 40.00

Required Qty: 40.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2731-7PRevB		Purchased	No	MF	69-11-03	100	Each	0.0000	40.0000			
LUG		Manufactured	No			110	f	684.6908	2.8758			
D2423RevB1												

Lug Extrusion

<u>Warehouse</u>	<u>Loc Oty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	684.69078	
43722	213.01468	2.8758
44529	22.39	and 09/10/24
45800	449.2861	

DART AEROSPACE LTD	Work Order:	52380
Description: Lug	Part Number:	D2731-7
Inspection Dwg: D2731	←Rev: B→	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

x First Article Prototype

Measured by:	<u>Anil</u>	Audited by:	<u>H.A</u>	Prototype Approval:	N/A
Date:	<u>09/10/29</u>	Date:	<u>09/10/30</u>	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.04.22	New Issue	KJ/RF	
B	04.05.06	Dimension change	KJ/RF	TT

8 7 6 5 4 3 2 SHOP CO.

RETURN TO

REVIEW

ENGINEERING

JINCONTROLLED COPY

SUBJECT TO AMENDMENT

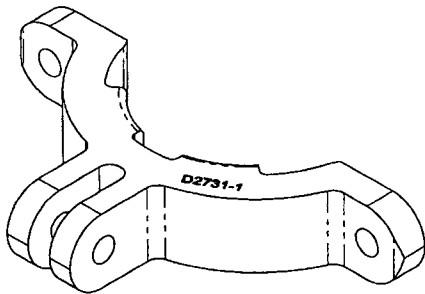
SUBJECT TO AMENDMENT

**WITHOUT NOTICE
AND ORDER**

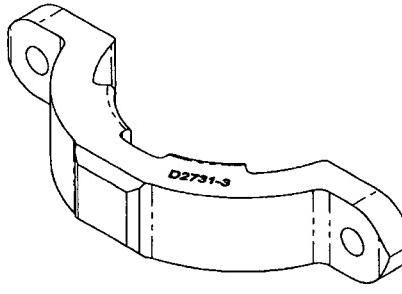
WORK ORDER

NO. 52330

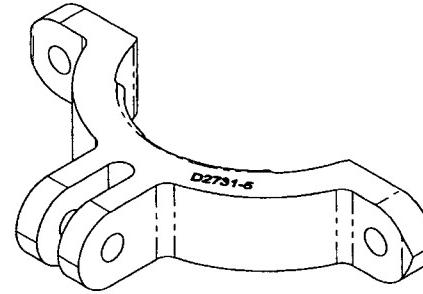
www.english-test.net



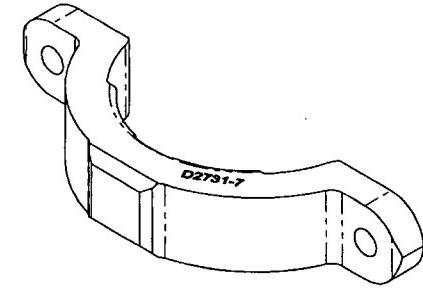
D2731-1 MOUNTING LUG



D2731-3 MOUNTING LUG



D2731-5 MOUNTING LUG



D2731-7 MOUNTING LUG

RELEASED
09/06/2025 MAF

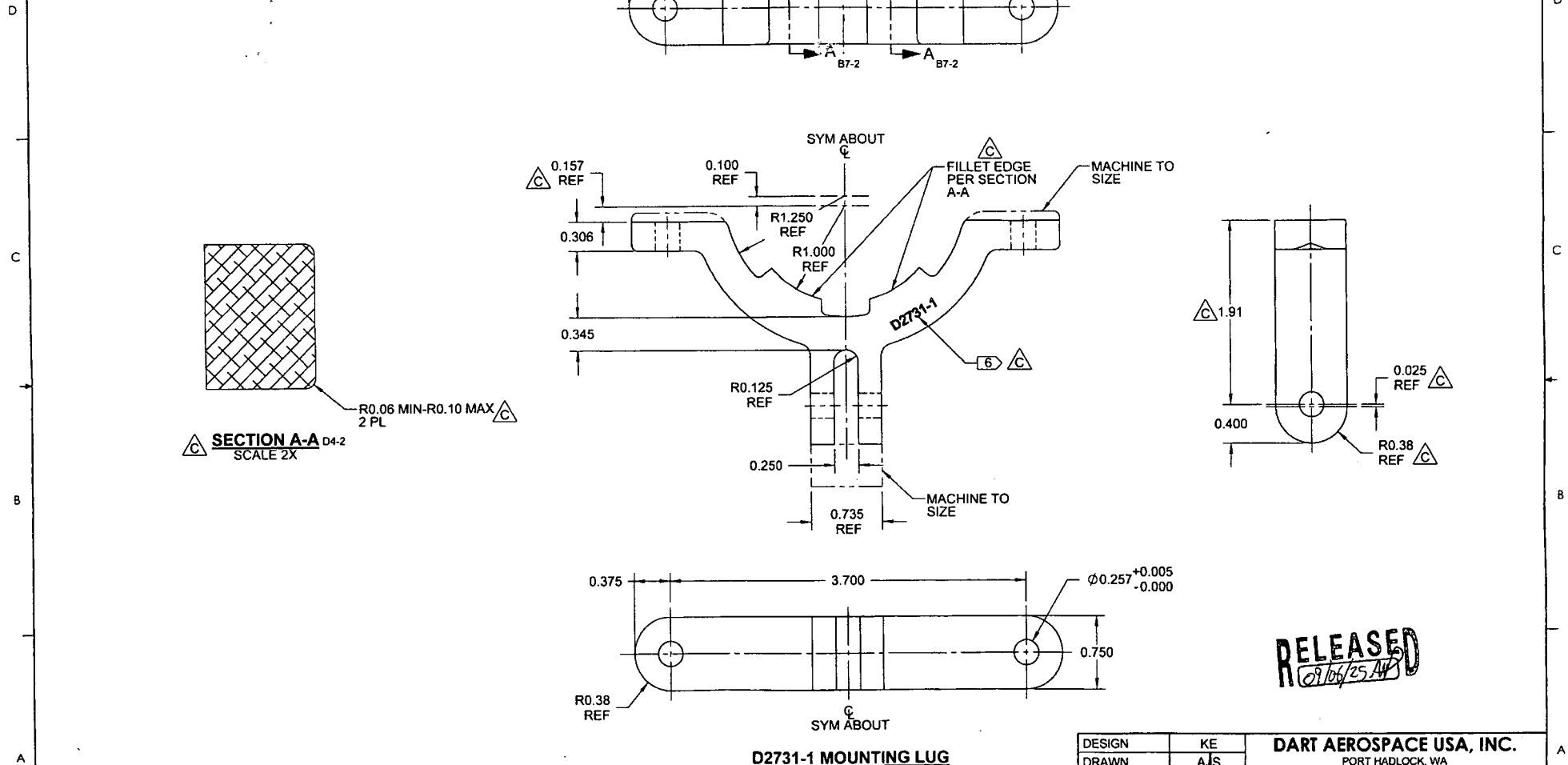
NOTES:

- 1) MATERIAL: MAKE FROM D2423 EXTRUSION
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: ENGRAVE PART NUMBER TO A DEPTH OF 0.010 ± 0.005 IN THIS LOCATION, WITH TOOL TIP RADIUS OF 0.015 ± 0.005 .
 - 7) WEIGHT: -1: 0.17 lbs
-3: 0.15 lbs
-5: 0.16 lbs
-7: 0.14 lbs

C	REDRAWN IN SOLIDWORKS TO CURRENT DESIGN STANDARDS. REFER TO SECTION A-A, B-B, C-C & D-D FILLET ADDED TO PREVENT CHAFING OF RUBBER CUSHION ON INSTALLATION.			AJS	09.01.18	
B	REVISED DIMENSIONS			KE	99.07.06	
A	NEW ISSUE			KE	98.05.13	
REV.	DESCRIPTION			BY	DATE	
DESIGN	KE	DART AEROSPACE USA, INC. PORT HADLOCK, WA				
DRAWN	AJS				DRAWING NO.	
CHECKED					D2731	REV C
MFG. APPR.					TITLE	SHEET 1 OF 5
APPROVED	XWV				Mounting Lug	
DE APPR.	H					NTS
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52330

8 7 6 5 4 3 2 1



D2731-1 MOUNTING LUG

DESIGN	KE	DART AEROSPACE USA, INC.
DRAWN	AJS	PORT HADLOCK, WA
CHECKED		REV. C
MFG. APPR.		DRAWING NO.
APPROVED		D2731
DE APPR.		SHEET 2 OF 5
DATE	09.01.19	TITLE
		SCAL
		NTS
		MOUNTING LUG

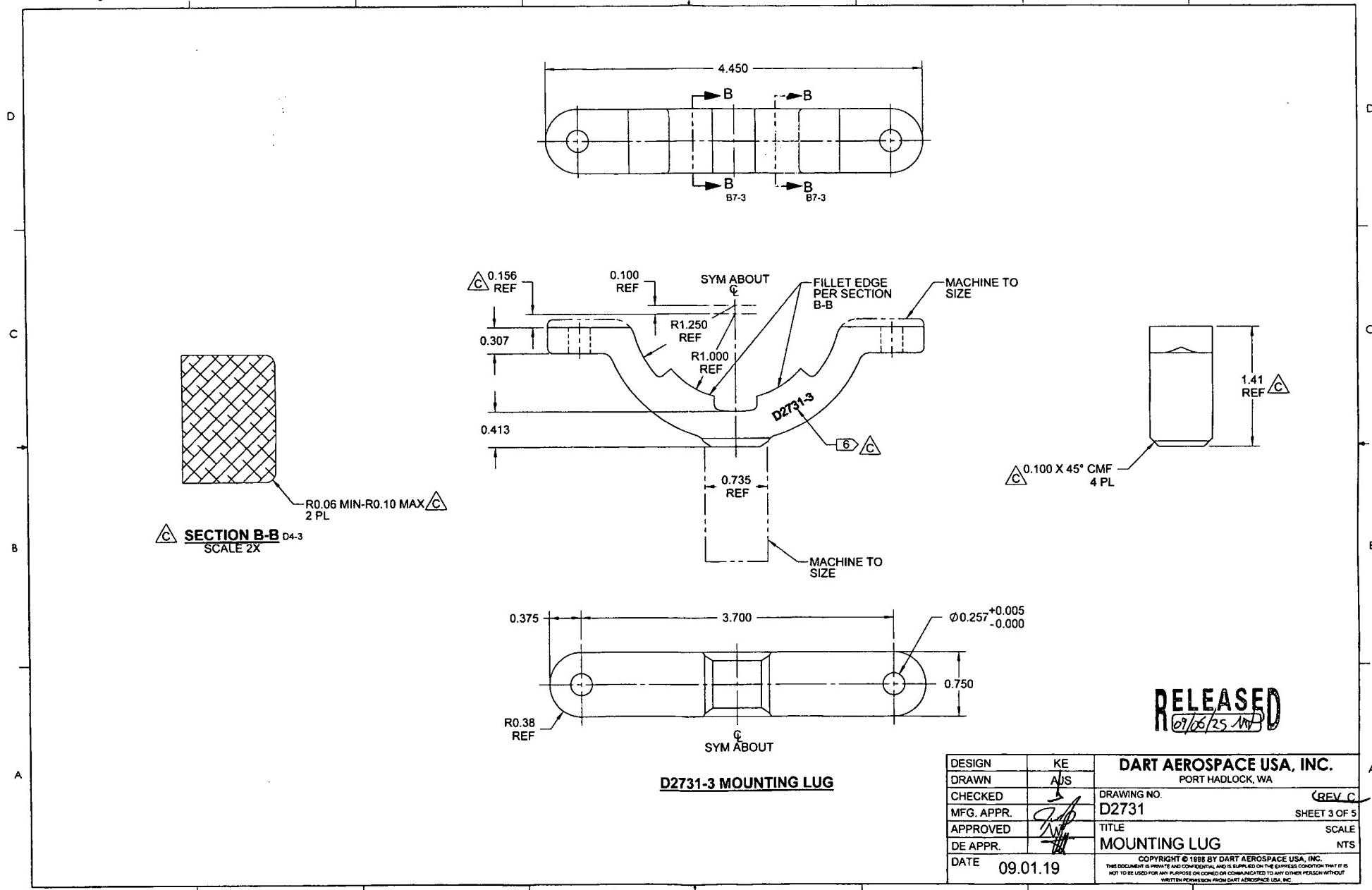
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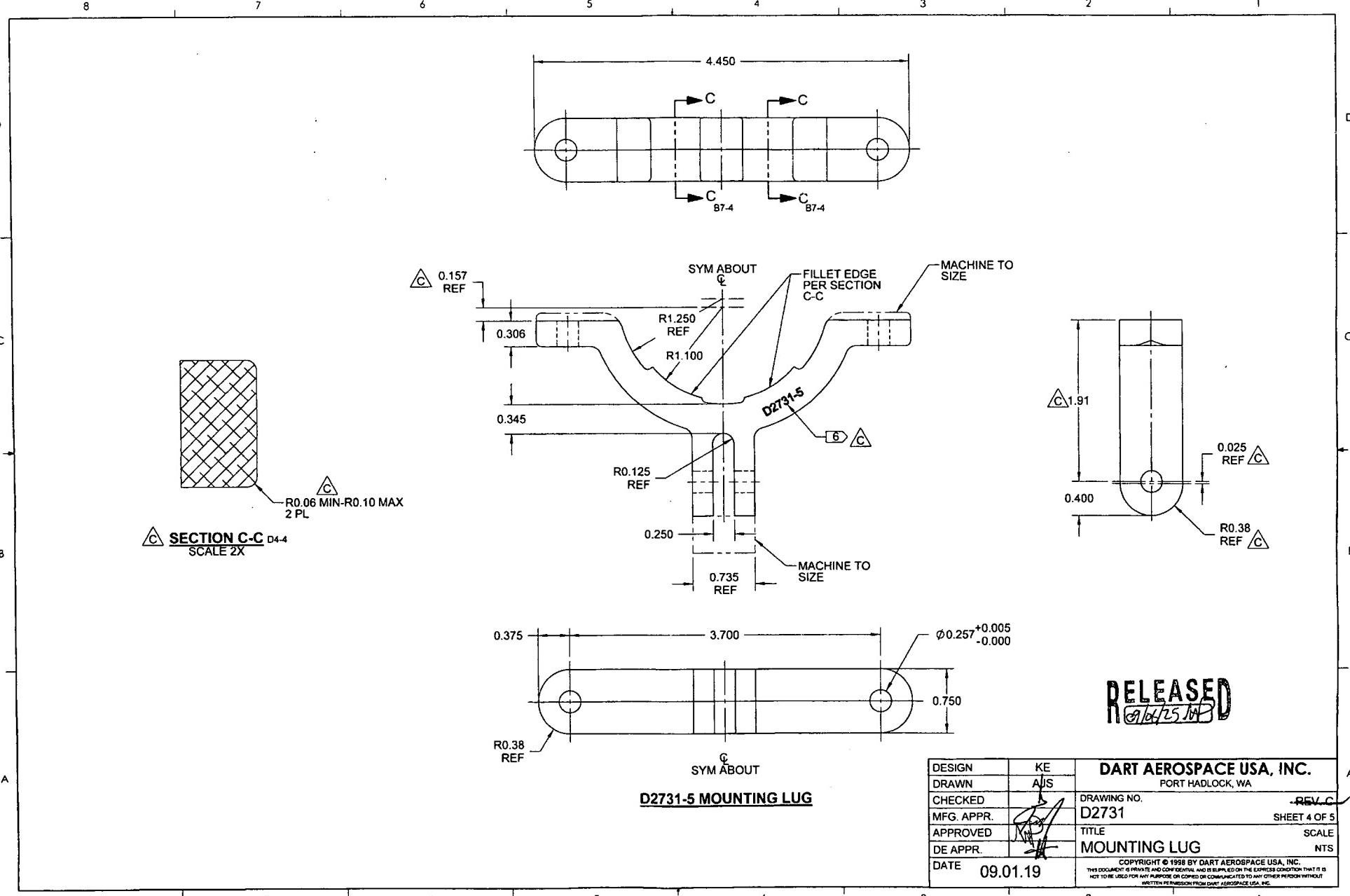
D

C

B

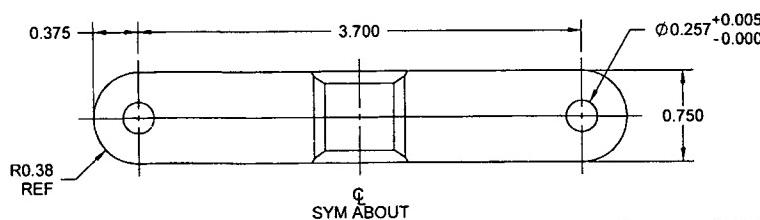
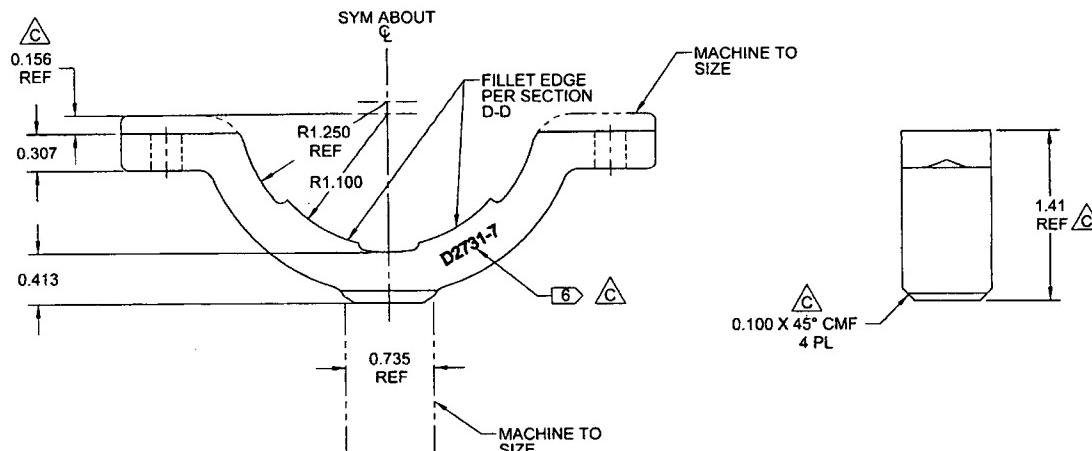
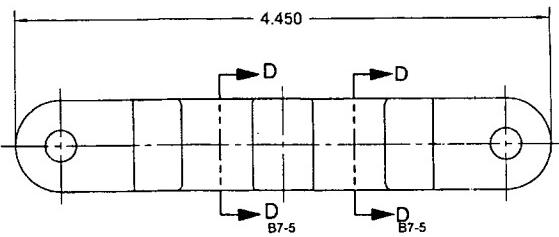
A

52330



52330

8 7 6 5 4 3 2 1



D2731-7 MOUNTING LUG

DESIGN	KE	DART AEROSPACE USA, INC.
DRAWN	AJS	PORT HADLOCK, WA
CHECKED		DRAWING NO.
MFG. APPR.		D2731
APPROVED		REV. G
DE APPR.		SHEET 5 OF 5
DATE	09.01.19	TITLE
		SCALE
		NTS
		MOUNTING LUG
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